

progetto/

# Primis

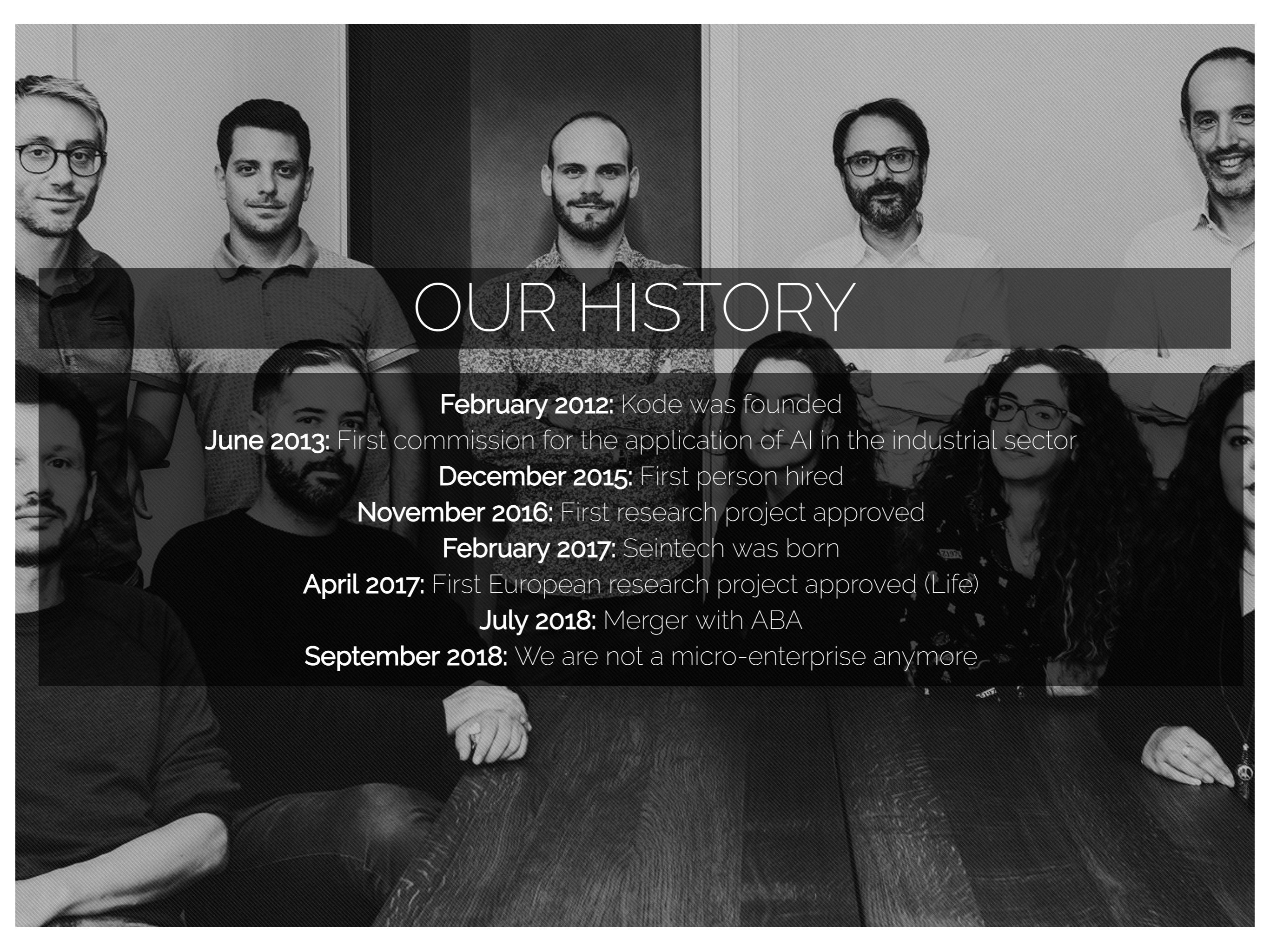
Predictive maintenance  
in hostile environment

Marco Calderisi  
Kode Srl





KODE



# OUR HISTORY

**February 2012:** Kode was founded

**June 2013:** First commission for the application of AI in the industrial sector

**December 2015:** First person hired

**November 2016:** First research project approved

**February 2017:** Seintech was born

**April 2017:** First European research project approved (Life)

**July 2018:** Merger with ABA

**September 2018:** We are not a micro-enterprise anymore

## **MAINBOARD**

Marco Calderisi: CTO

Massimiliano Sbragia: CFO

Andrea Zedda: Data Visualization Coordinator

Alberto Manganaro: Chemoinformatics Coordinator

## **MARKETING & COMMUNICATION**

Elena Campani: Project manager, Communication

Chiara Grumetti: Accountant, Marketing

## **TECH**

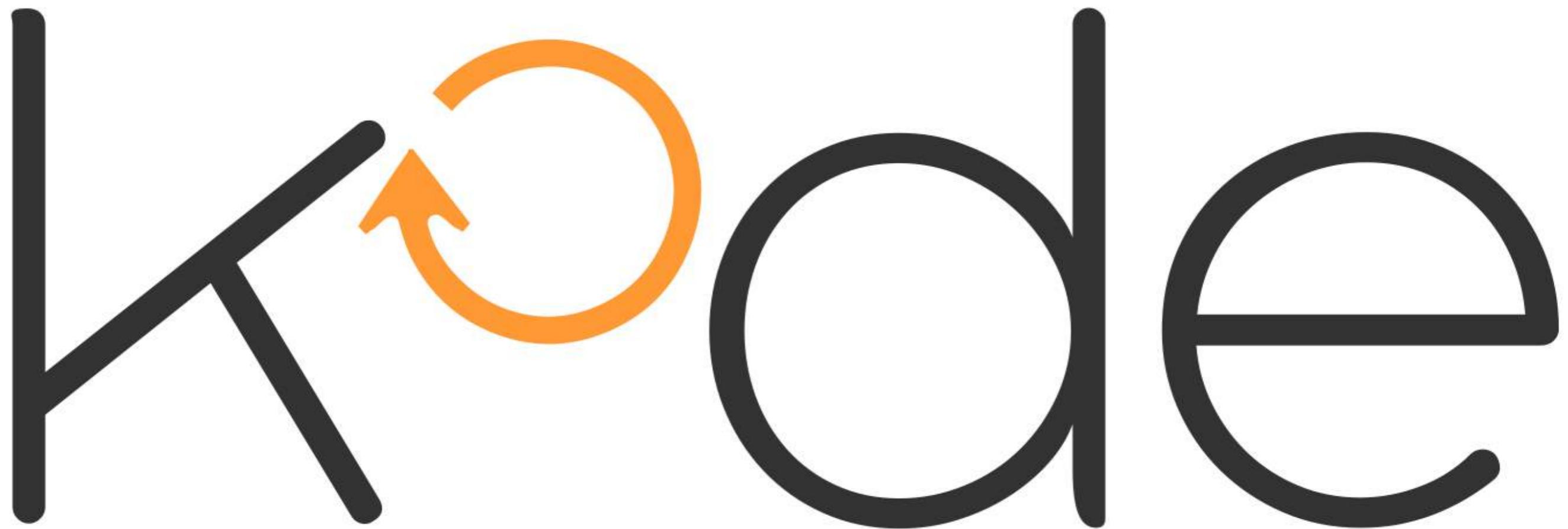
Ilaria Ceppa: Senior Data Scientist

Gabriele Galatolo: Senior Software Engineer and Data Scientist

Davide Massidda: Senior Data Scientist

Francesca Giorgolo: Junior Data Scientist

Matteo Papi: Senior Front-End Developer

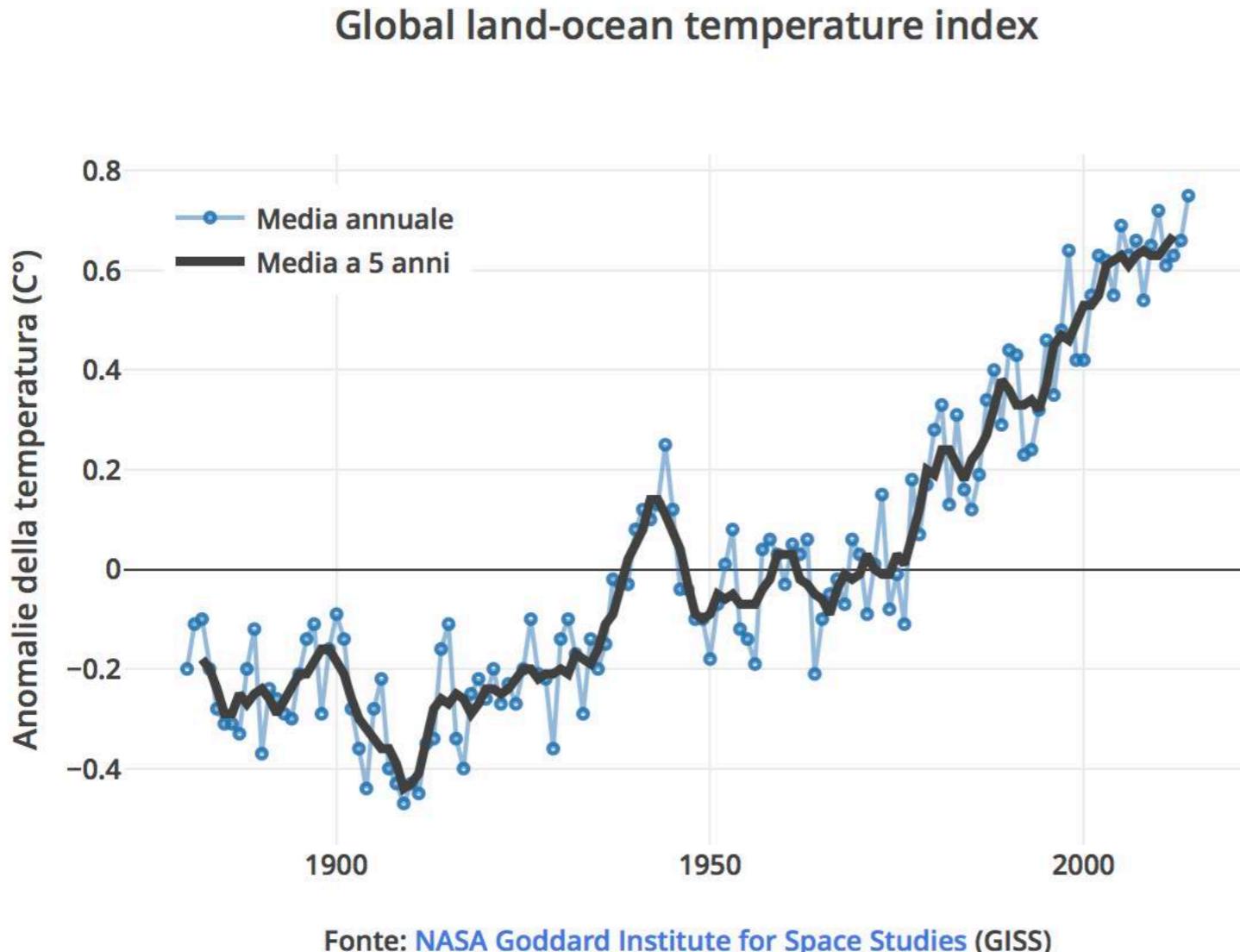


from **data** to **knowledge**

# Climate change - temperature data

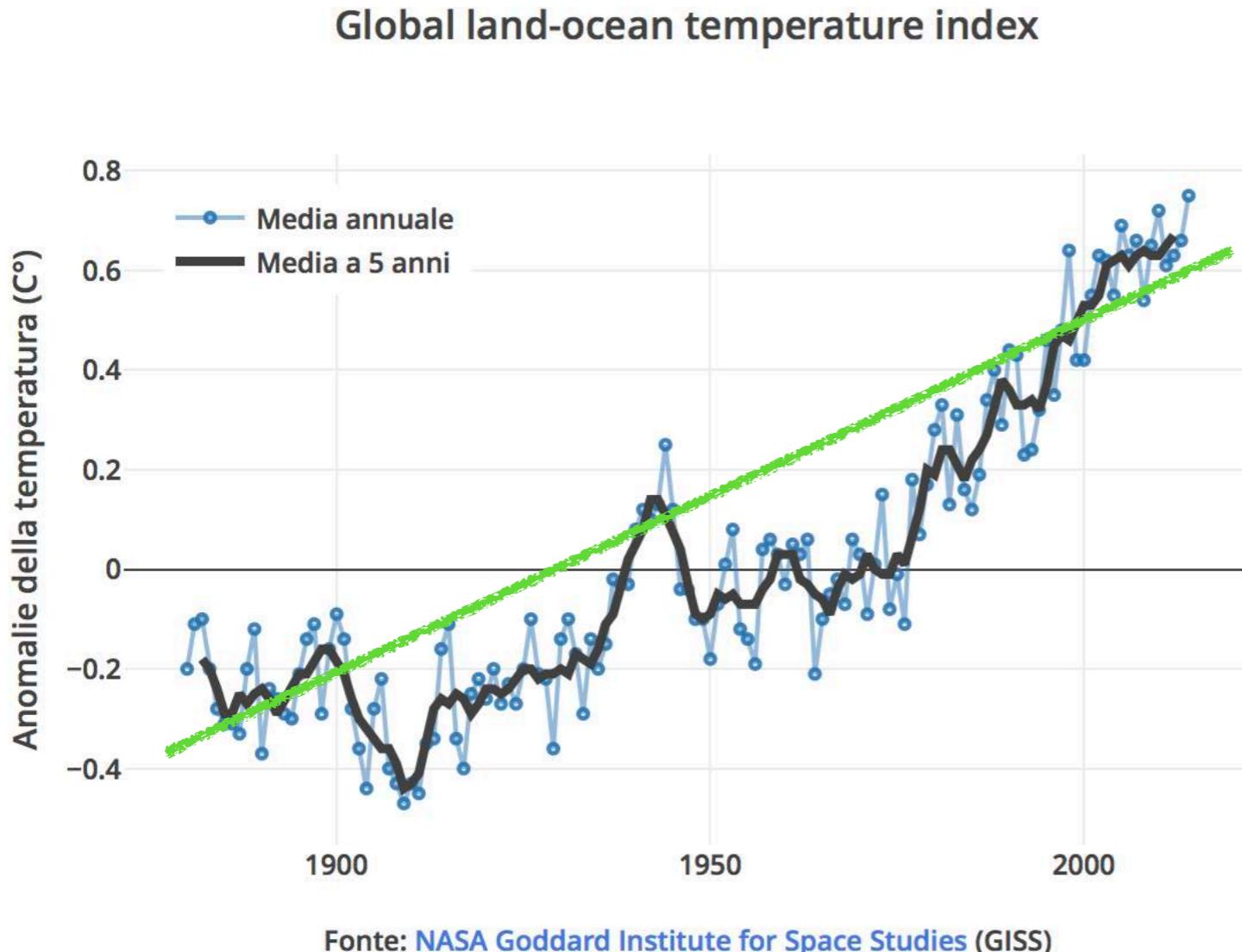
1927	0.2	0.2
1928	-0.19	-0.19
1929	-0.35	-0.18
1930	-0.15	-0.19
1931	-0.1	-0.19
1932	-0.17	-0.18
1933	-0.3	-0.18
1934	-0.14	-0.17
1935	-0.21	-0.15
1936	-0.16	-0.12
1937	-0.04	-0.08
1938	-0.03	-0.03
1939	-0.03	0.01
1940	0.11	0.05
1941	0.18	0.08
1942	0.05	0.09
1943	0.07	0.09
1944	0.21	0.07
1945	0.09	0.03
1946	-0.07	0
1947	-0.04	-0.04
1948	-0.11	-0.07
1949	-0.11	-0.09
1950	-0.19	-0.08
1951	-0.07	-0.08
1952	0.01	-0.08
1953	0.07	-0.08
1954	-0.15	-0.07
1955	-0.14	-0.06
1956	-0.2	-0.05
1957	0.04	-0.04
1958	0.07	-0.01
1959	0.03	0.02
1960	-0.02	0.03
1961	0.06	0.02
1962	0.04	0
1963	0.07	-0.02
1964	-0.2	-0.03
1965	-0.1	-0.04
1966	-0.05	-0.05
1967	-0.02	-0.04
1968	-0.07	-0.03
1969	0.07	-0.01
1970	0.02	0

# Climate change - temperature data



1880	-0.19	-0.11
1881	-0.1	-0.14
1882	-0.1	-0.17
1883	-0.19	-0.21
1884	-0.28	-0.24
1885	-0.31	-0.26
1886	-0.32	-0.27
1887	-0.35	-0.27
1888	-0.18	-0.27
1889	-0.11	-0.26
1890	-0.37	-0.27
1891	-0.24	-0.27
1892	-0.27	-0.27
1893	-0.32	-0.27
1894	-0.32	-0.24
1895	-0.22	-0.23
1896	-0.11	-0.21
1897	-0.45	-0.19
1898	-0.28	-0.17
1899	-0.18	-0.18
1900	-0.09	-0.21
1901	-0.15	-0.24
1902	-0.3	-0.27
1903	-0.39	-0.3
1904	-0.49	-0.32
1905	-0.28	-0.35
1906	-0.23	-0.37
1907	-0.4	-0.38
1908	-0.44	-0.4
1909	-0.48	-0.41
1910	-0.44	-0.41
1911	-0.43	-0.39
1912	-0.36	-0.35
1913	-0.35	-0.32
1914	-0.16	-0.3
1915	-0.12	-0.29
1916	-0.33	-0.28
1917	-0.43	-0.29
1918	-0.28	-0.28
1919	-0.27	-0.28
1920	-0.25	-0.26
1921	-0.17	-0.25
1922	-0.27	-0.24
1923	-0.24	-0.22
1924	-0.25	-0.21
1925	-0.21	-0.21
1926	-0.09	-0.2
1927	0.2	-0.2
1928	-0.19	-0.19
1929	-0.35	-0.18
1930	-0.15	-0.19
1931	-0.1	-0.19
1932	-0.17	-0.18
1933	-0.3	-0.18
1934	-0.14	-0.17
1935	-0.21	-0.15
1936	-0.15	-0.12
1937	-0.04	-0.06
1938	-0.03	-0.03
1939	-0.03	0.01
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1943	0.07	0.09
1944	0.21	0.07
1945	0.09	0.03
1946	-0.07	0
1947	-0.04	-0.04
1948	-0.11	-0.07
1949	-0.11	-0.09
1950	-0.19	-0.08
1951	-0.07	-0.08
1952	0.01	-0.08
1953	0.07	-0.07
1954	-0.15	-0.06
1955	-0.14	-0.05
1956	-0.2	-0.04
1957	0.04	0.04
1958	0.07	-0.01
1959	0.03	0.02
1960	-0.02	0.03
1961	0.06	0.02
1962	0.04	0
1963	0.07	-0.02
1964	-0.2	-0.03
1965	-0.1	-0.04
1966	-0.05	-0.05
1967	-0.02	-0.04
1968	-0.07	-0.03
1969	0.07	-0.01
1970	0.03	0
1971	-0.09	0
1972	0.01	0
1973	0.16	-0.01
1974	-0.08	0
1975	-0.02	0.01
1976	-0.11	0.03
1977	0.17	0.07
1978	0.06	0.12
1979	0.16	0.16
1980	0.27	0.19
1981	0.33	0.21
1982	0.13	0.22
1983	0.31	0.21
1984	0.16	0.21
1985	0.12	0.23
1986	0.18	0.25
1987	0.33	0.28
1988	0.41	0.31
1989	0.28	0.34
1990	0.44	0.34
1991	0.41	0.33
1992	0.22	0.33
1993	0.24	0.33
1994	0.31	0.34
1995	0.44	0.37
1996	0.33	0.4
1997	0.47	0.43
1998	0.62	0.45
1999	0.4	0.48
2000	0.4	0.5
2001	0.54	0.52
2002	0.62	0.55
2003	0.61	0.58
2004	0.53	0.6
2005	0.67	0.61
2006	0.62	0.61
2007	0.64	0.61
2008	0.52	0.62
2009	0.63	0.62
2010	0.7	0.62
2011	0.57	0.63
2012	0.61	0.67
2013	0.64	0.71
2014	0.73	0.77
2015	0.86	0.83
2016	0.99	0.89
2017	0.9	0.95

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1904	-0.49	-0.32
1905	-0.28	-0.35
1906	-0.23	-0.37
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1916	-0.33	-0.28
1917	-0.43	-0.29
1918	-0.28	-0.28
1919	-0.27	-0.28
1920	-0.25	-0.26
1921	-0.17	-0.25
1922	-0.27	-0.24
1923	-0.24	-0.22
1924	-0.25	-0.21
1925	-0.21	-0.21
1926	-0.09	-0.2
1927	0.2	-0.2
1928	-0.19	-0.19
1929	-0.35	-0.18
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1931	-0.1	-0.19
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1956	-0.2	-0.04
1957	0.04	0.04
1958	0.07	-0.01
1959	0.03	0.02
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1963	0.07	-0.02
1964	-0.2	-0.03
1965	-0.1	-0.04
1966	-0.05	-0.05
1967	-0.02	-0.04
1968	-0.07	-0.03
1969	0.07	-0.01
1970	0.03	0
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1973	0.16	0
1974	-0.08	0
1975	-0.02	0.01
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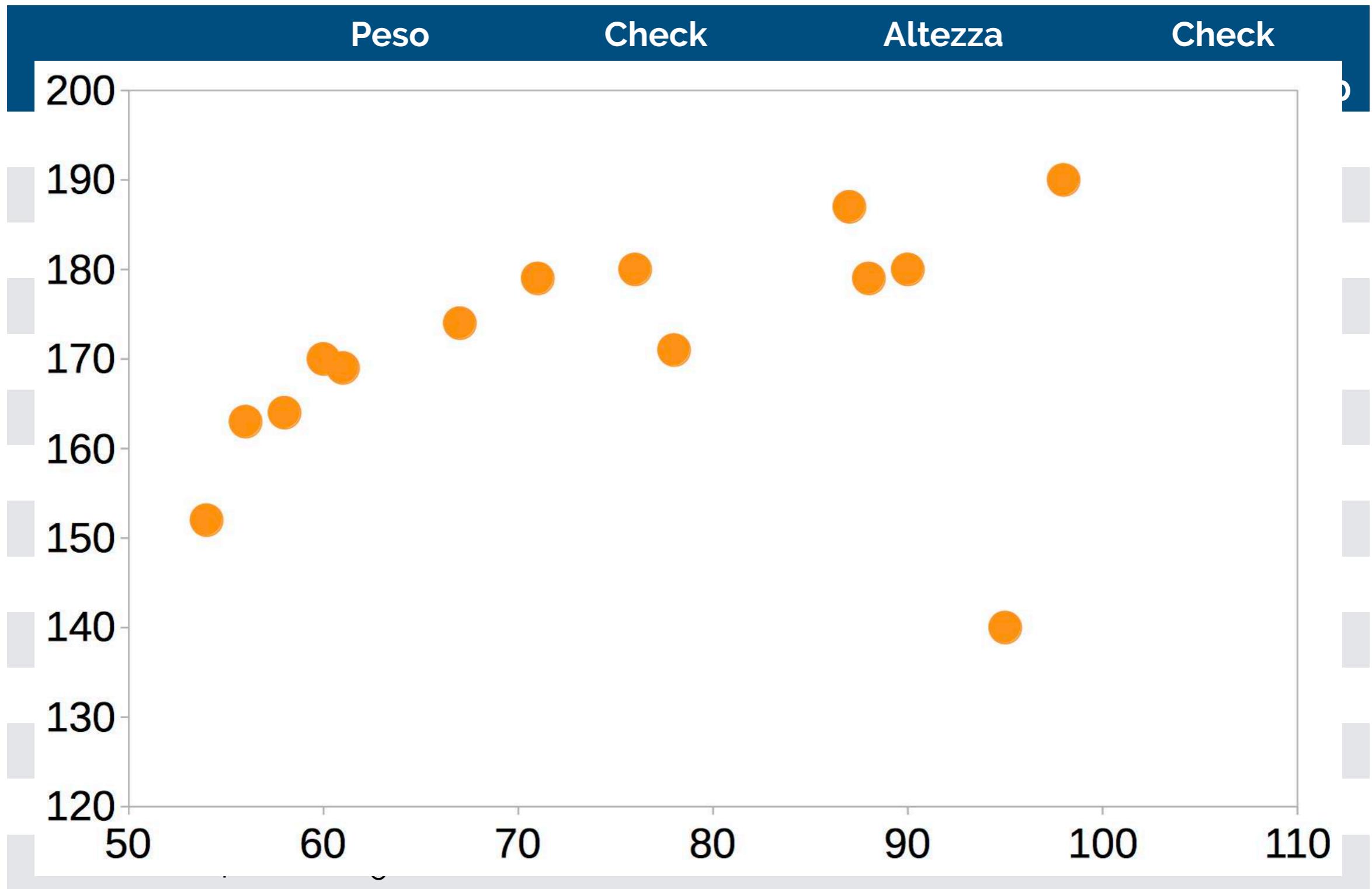
# One variable at a time ... evil

	Peso	Altezza
Persona 1	60	170
Persona 2	56	163
Persona 3	54	152
Persona 4	98	190
Persona 5	76	180
Persona 6	58	164
Persona 7	95	140
Persona 8	87	187
Persona 9	67	174
Persona 10	88	179
Persona 11	78	171
Persona 12	71	179
Persona 13	61	169
Persona 14	90	180

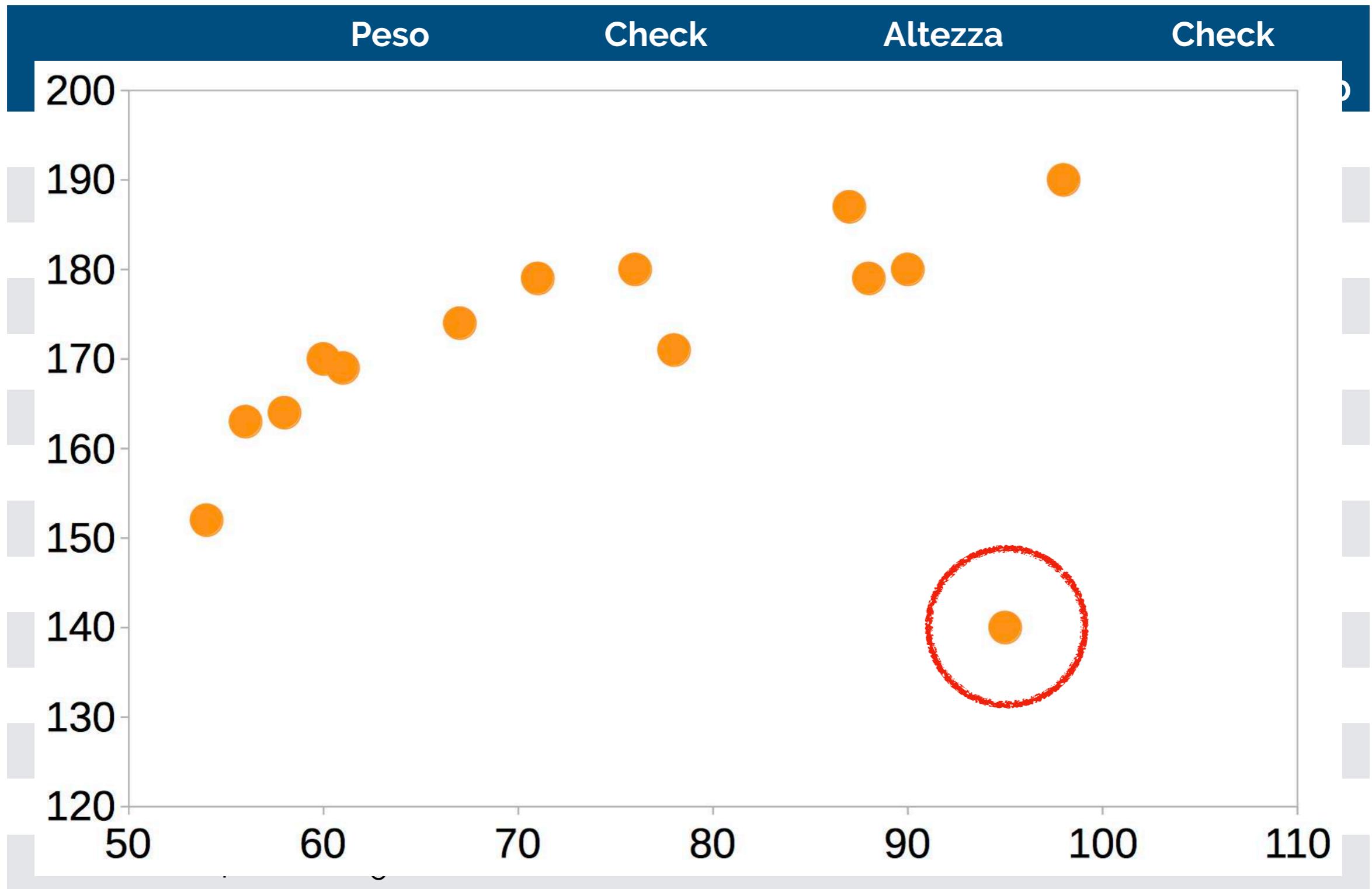
# One variable at a time ... evil

	Peso	Check range: 50 - 100 kg	Altezza	Check range: 150 - 190 cm
Persona 1	60	ok	170	ok
Persona 2	56	ok	163	ok
Persona 3	54	ok	152	ok
Persona 4	98	ok	190	ok
Persona 5	76	ok	180	ok
Persona 6	58	ok	164	ok
Persona 7	95	ok	140	ok
Persona 8	87	ok	187	ok
Persona 9	67	ok	174	ok
Persona 10	88	ok	179	ok
Persona 11	78	ok	171	ok
Persona 12	71	ok	179	ok
Persona 13	61	ok	169	ok
Persona 14	90	ok	180	ok

One variable at a time ... evil



One variable at a time ... evil



# Predictive maintenance in hostile environment

# Predictive maintenance in hostile environment



UNIVERSITÀ DI PISA

# Predictive maintenance in hostile environment



## DUE PROGETTI PILOTA

Realizzazione di **power supplies**  
(alimentatori) e **digitizers**  
(digitalizzatori) per esperimenti di  
fisica nucleare e subnucleare presso

CERN di Ginevra

FermiLab negli Stati Uniti

Predictive maintenance

Allarmi su soglia?

Elenco malfunzionamenti?

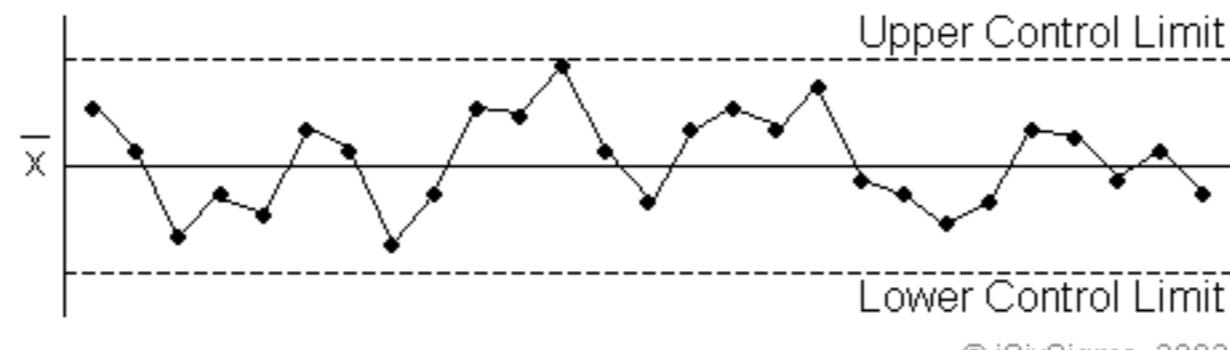
# Predictive maintenance

Allarmi su soglia?

Elenco malfunzionamenti?

# Predictive maintenance

Carte di controllo?

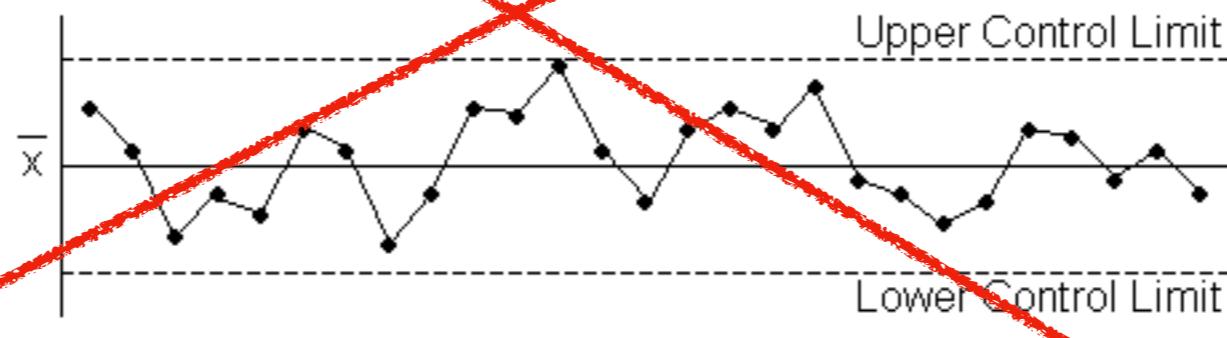


...un po' di numeri

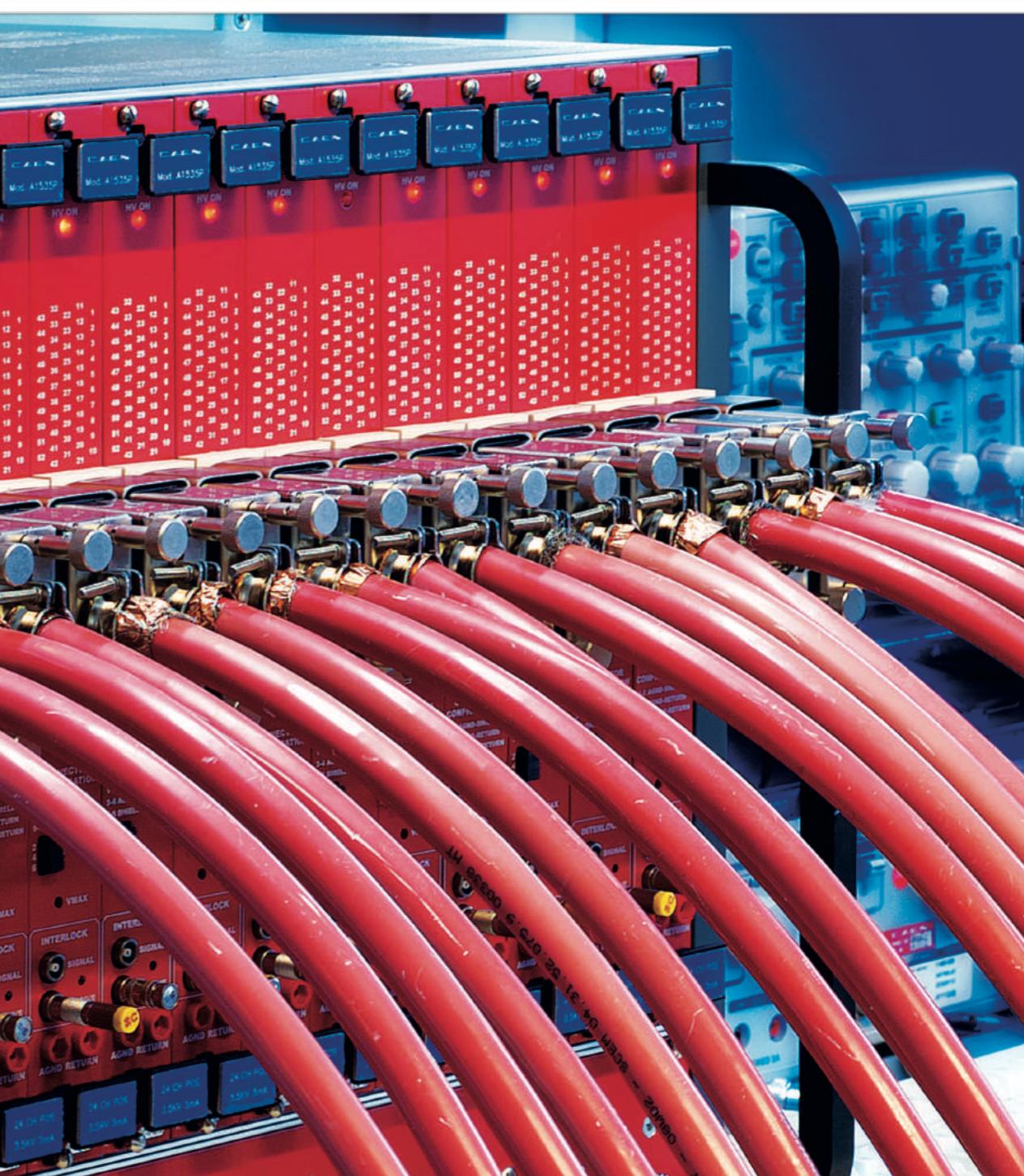
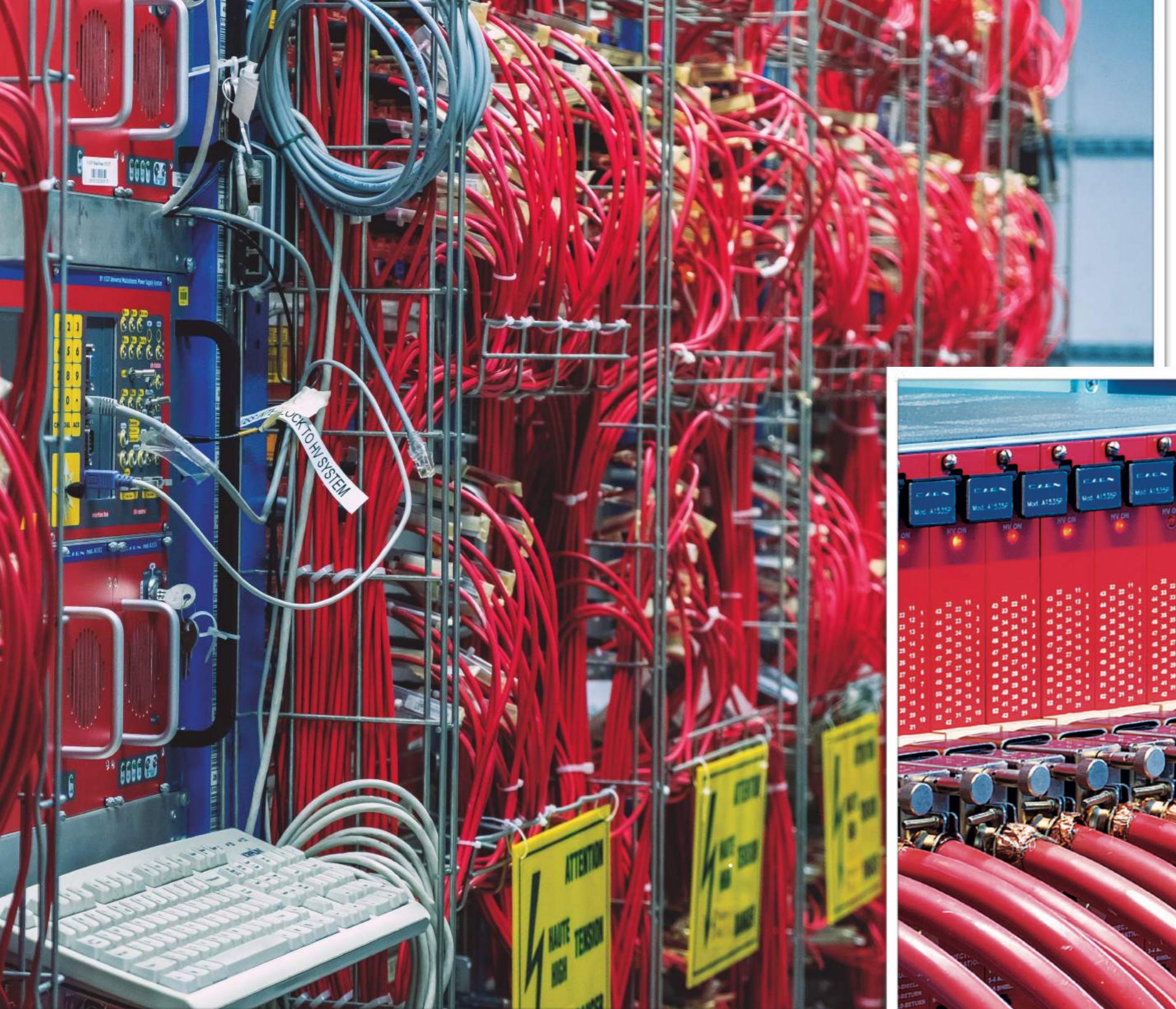
Power supply forniscono più di **8000 canali**, ciascuno espone circa **30 variabili** (temperature, i, V, status...). complessivamente il dataset finora raccolto contiene oltre **3 miliardi di record!!!**

# Predictive maintenance

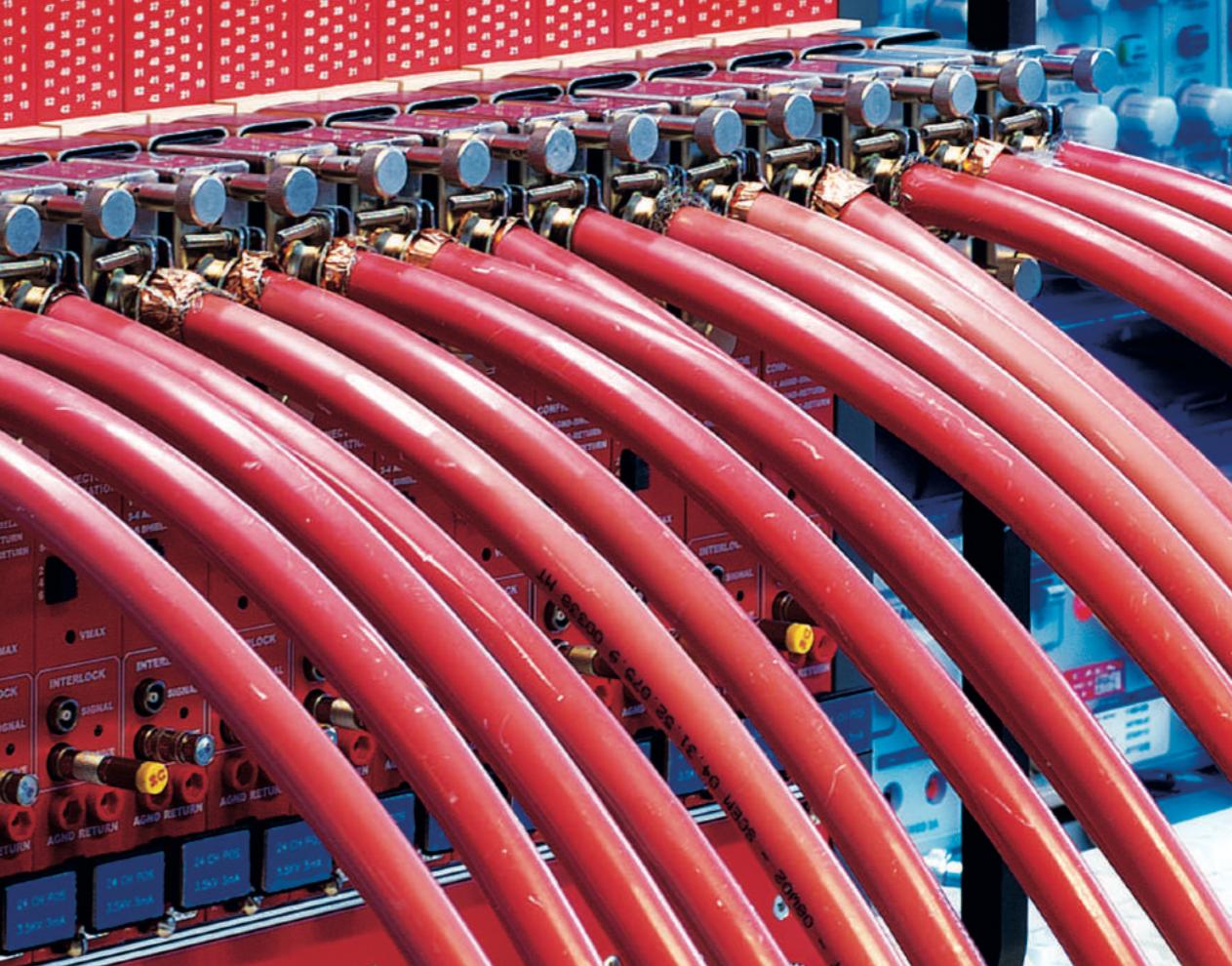
Carte di controllo?



...ne servirebbero migliaia...



# Machine Learning



# Machine Learning

Le risorse HW e SW permettono di lavorare con  
grandissime quantità di dati

Non devo postulare le regole del sistema, ma me le  
faccio dire dal sistema stesso

# Machine Learning

Creo indici di sintesi

Sviluppo un modello di riferimento che mi indica la condizione operativa ottimale

Prevedo le necessità di manutenzione prima che si presenti la problematica

# Grazie

[m.calderisi@kode-solutions.net](mailto:m.calderisi@kode-solutions.net)